

Low lead brass rod alloys

## C27450 Brass

Good machinability, forgeability and thread rolling capability. Easily recyclable with leaded brass, and available in multiple chemistry options for custom applications.

## Advantages

- Compliant with both S3874 and AB1953
- 100% recyclable
- Good thread rolling capability
- Good Mechanibility

Application: machining-forging

ASTM: B927

Lengths: 10 to 16 feet

Bundle weights: 1,000 - 4,000 lbs.

Chemistry composition					
Cu	Pb	Р	Fe	Zn	
60.0-65.0%	0.25% max	0.04-0.10%	0.35%	Remainder	

Minimum mechanical properties					
Diameter (inch)	Tensile strength (ksi)	Yield strength (ksi)	Elongation %		
>0.250"-0.500"	53	33	10		
>0.500-1.000"	48	30	13		
>1.000"-2.000"	43	28	15		



Round 0.250" - 4.50"	Hex / RC Hex 0.250" - 2.50"
Square 0.250"-2.00"	Shapes Cross section up to 2.50"

Diameter tolerances +/-					
Diameter (inch)	Round	Hexagonal, Octagonal			
>0.250"-0.500"	0.0015"	0.0030"			
>0.500"-1.000"	0.0020"	0.0040"			
>1.000"-2.000"	0.0025"	0.0050"			
>2.000"	0.15%	0.30%			